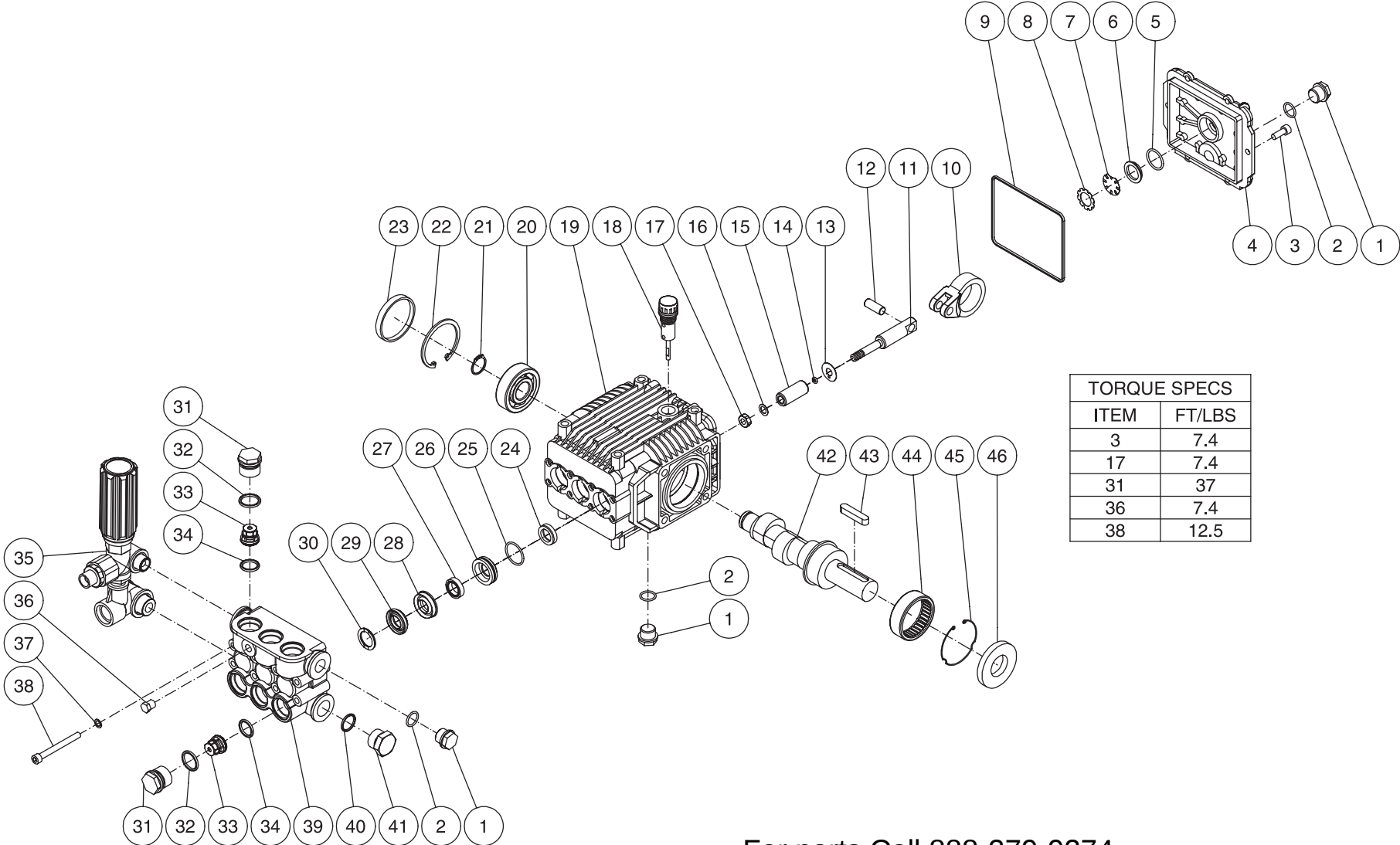


PUMP ASSEMBLY (3-0228)



TORQUE SPECS	
ITEM	FT/LBS
3	7.4
17	7.4
31	37
36	7.4
38	12.5

For parts Call 888-279-9274

3-0228-080905-JJT

PUMP ASSEMBLY (3-0228)							
REF. #	DESCRIPTION	PART #	QTY.		REF. #	DESCRIPTION	PART # QTY.
1	Plug	39-0086	3		26	Retainer	46-0726 3
2	O-ring	25-0325	3		27	Low Pressure Seal (See 70-0181)	N/A Sep. 3
3	Bolt	27-8888	6		28	Packing Retainer	46-0728 3
4	Crankcase Cover	46-0719	1		29	V-Packing (See 70-0181)	N/A Sep. 3
5	O-ring	25-0370	1		30	Support Ring (See 70-0182)	N/A Sep. 3
6	Oil Sight Glass	46-0670	1		31	Valve Cap	39-0087 6
7	Reflector	46-0824	1		32	O-ring	25-0160 6
8	Retainer	46-0671	1		33	Single Valve Assembly (See 70-0161)	N/A Sep. 6
9	O-ring	25-0398	1		34	O-ring	25-0386 6
10	Connecting Rod	46-0720	3		35	Unloader	8-0456 1
11	Plunger Rod	46-0722	3		36	Plug	39-0097 1
12	Piston Pin	46-0721	3		37	Lockwasher	29-0153 8
13	Washer	28-1027	3		38	Bolt	27-8875 8
14	O-ring	25-0371	6		39	Manifold	46-0730 1
15	Piston	46-0723	3		40	O-ring	25-0372 1
16	Washer	26-0187	3		41	Plug	39-0088 1
17	Nut	30-6016	3		42	Crankshaft	46-0754 1
18	Oil Dipstick	39-0090	1		43	Key	43-0091 1
19	Crankcase	46-0724	1		44	Bearing	48-0059 1
20	Bearing	48-0063	1		45	Retaining Ring	46-0667 1
21	Retaining Ring	46-0732	1		46	Oil Seal	26-0250 1
22	Retaining Ring	46-0676	1			High Pressure Seal Kit (Inc. 3 each 25, 27, 29)	70-0181
23	Bearing Cap	46-0725	1			Support Ring Kit (Includes 3 each 30)	70-0182
24	Oil Seal	N/A	3			Valve Kit (Includes 6 each 33)	70-0161
25	O-ring	25-0399	3				